

SCLAIR® 2815

NOVA Chemicals - High Density Polyethylene

Tuesday, November 5, 2019

General Information					
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Material Status	Commercial: Active				
Availability	North America				
Additive	Antioxidant				
Features	AntioxidantFood Contact Acceptable	Good StiffnessGood Toughness	 High Density Low Odor		
Uses	Containers	Food Containers	 Thin-walled Containers 		
Agency Ratings	• FDA 21 CFR 177.1520(c) 3.2a				
Forms	• Pellets				
Processing Method	 Injection Molding 				

ASTM & ISO Properties 1				
Physical	Nominal Value	Unit	Test Method	
Density / Specific Gravity	0.954		ASTM D792	
Melt Mass-Flow Rate (190°C/2.16 kg)	69	g/10 min	ASTM D1238	
Mechanical	Nominal Value	Unit	Test Method	
Tensile Strength ² (Yield)	3770	psi	ASTM D638	
Flexural Modulus	155000	psi	ASTM D790	
Hardness	Nominal Value	Unit	Test Method	
Durometer Hardness (Shore D)	63		ASTM D2240	
Thermal	Nominal Value	Unit	Test Method	
Vicat Softening Temperature	253	°F	ASTM D1525	
Additional Information	Nominal Value	Unit	Test Method	
Snake Flow	15	in	Internal Method	

Notes

¹ Typical properties: these are not to be construed as specifications.

² 2.0 in/min